

## **Irish Pressings Plant List**

### **Presses**

Bliss 250 ton 1800 x 1050 coil feed automatic press, stroke 125mm  
600mm wide coil feeder

Bliss 150 ton 1800 x 1050 coil feed automatic press, stroke 125mm  
350 mm wide coil feeder

Bliss 150 ton 1800 x 1050 coil feed automatic press, stroke 125mm  
600mm wide coil feeder

VSS 250 ton 1120 x 790 adjustable stroke 30-140 mm, Sick light guards

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VSS 250 ton 1120 x 790 adjustable stroke 30-140 mm, Sick light guards

VSS 160 ton 9500 x 700 adjustable stroke 30-140 mm, Sick light guards

Aida fully automatic Transfer line

ABB Plasma Robot Weld Cell

Overhead crane 3 ton

## **Tool Room Equipment**

2 Fanuc wire eroders

1 Hurco Spark eroder

1 Jones + shipman surface grinder 600 x 200

1 XYZ Surface grinder 1000 x 800

1 ELB surface Grinder 600 x 350

1 Bridgeport CNC Machining Centre 1170 x 550

1 HAAS CNC Machining Centre 750 x 400

1 Colchester lathe

1 Radial arm drill

2 Wild Barfield heat treatment centres

1 100 ton Hydraulic press

Overhead crane 3 ton

## **Welders**

British Federal 63kva projection welder with Yajima nut feeder

British Federal 63kva projection welder

## **Quality Equipment**

1 Brown + Sharpe CNC CMM

1 Baty R20-2 Shadowmaster Shadowgraph projector

1 Indetec Hardness tester

Instron 4505 tensile tester

Granite Surface Plate

## **Packaging**

1 FAI pallet wrapping machine with 1500mm dia rotary table

3 ton Platform Weight Scales